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TITLE: OPTICAL FILM  
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## INVENTOR-INFORMATION:

NAME	COUNTRY
AWAJI, HIROSHI	N/A
NAKAMURA, MASAAKI	N/A
SHIMOKAWA, MINORU	N/A

## ASSIGNEE-INFORMATION:

NAME	COUNTRY
KANEYAFUCHI CHEM IND CO LTD	N/A

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## ABSTRACT:

PROBLEM TO BE SOLVED: To obtain an optical film exhibiting excellent transparency, low birefringence, heat resistance, moisture resistance and film formability by using a grafted polycarbonate resin composed of specific recurring unit.

SOLUTION: This optical film is obtained by using a grafted polycarbonate resin composed of recurring unit of the formula (R1 to R4 are each H or methyl; X is a 5-10C cycloalkylene or 7-15C aralkylene having a grafted vinyl-based polymer); wherein the grafted vinyl-based polymer mentioned above is pref. a

polymer made from a vinyl monomer such as an aromatic vinyl compound or (meth)acrylic ester, or a (substituted) styrene. Furthermore, this optical film contains pref. a plasticizer at 0.1-30 wt.% based on the grafted polycarbonate resin. This optical film has such characteristics is to be  $\leq 70 \times 10^{-13}$  cm<sup>2</sup>/dyne in photoelastic coefficient and 100-190°C in glass transition temperature.

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